

Date: Wednesday, 06/08/2008 10:51:21 AM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LONGITUDINAL SUPPORT ASSEMBLY
 Job Number : 41013
 Estimate Number : 13524
 P.O. Number :
 This Issue : 06/08/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : // Type : SMALL / MED FAB
 Previous Run :
 Written By :
 Checked & Approved By : MF 08-08-06
 Comment : Est Rev:A 08-07-25 new issue DD verified by:ec

Part Number : PB674300145
 Drawing Number : B6743001 P.13
 Project Number : N/A
 Drawing Revision : B1
 Material :
 Due Date : 13/08/2008 Qty: 3 Um: Each

Additional Product

Job Number:



was alone

Seq. #: Machine Or Operation: Description :

1.0 240107 SPRING SLOTTED PIN



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
 SPRING SLOTTED PIN
 batch: M17850



MF 08-08-12 3

2.0 PB674300197 Clevis



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
 Clevis
 batch: 340015



MF 08-08-12 3

3.0 PB6743001357 Tube Arm



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
 Tube Arm
 batch: 341012



MF 08-08-12 3

4.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
 1- line drill -97 and -357 using existing pilot hole of -357 as per dwg
 2- install spring pin



MF 08-08-12 3

5.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP



508/08/13 (x3)

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Part Number: PB674300145

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

POWDER COATING

POWDER COATING



M102316



3X

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

1:15
320
1:45

mf 08/08/13

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



HA



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-08-13

X3

8.0

D34475

Clevis



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Clevis

batch:

39967

08-08-26

3

9.0

D34471

Round Spacer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Round Spacer

batch:

41179

08-08-26

3

10.0

AN413A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Bolt

batch:

109959

08-08-26

3

11.0

NAS1149F0432P

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Washer

batch:

18057

08-08-26

3

12.0

MS21042L4

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Nut

batch:

108180

08-08-26

3

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Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

MS17984C410

QUICK PIN REPLACEMENT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

QUICK PIN REPLACEMENT

batch: 18118

PH 08.08.26 3

14.0

30345T21

LANYARD



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

LANYARD

batch: 17828

PH 08.08.26 3

15.0

BSP43

RIVET



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

RIVET

batch: 17890

PH 08.08.26 3

16.0

AN960JD6

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Washer

batch: 6085

PH 08.08.26 3

17.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: Assemble parts as per dwg PB67-43001

PH 08.08.26 3

18.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

C 08/08/06 (+3)

19.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

39952

PH 08.08.26 3

Date: Wednesday, 06/08/2008 10:51:21 AM
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Drawing Name: LONGITUDINAL SUPPORT ASSEMBLY

Job Number: 41013

Part Number: PB674300145

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/26
[Signature]

Job Completion



u 8.8.26

